



PENETRATIONS THROUGH INSULATED PANELS

STEP 2:

FROM FLAT STOCK OR REMNANTS OF PANEL SKINS, FIELD CUT PANEL PATCHES TO MATCH THE PROFILE OF THE PENETRATING MEMBER AND TO EXTEND A MINIMUM OF 2" BEYOND THE TOP, BOTTOM, AND EDGE OF THE NOTCH

SET THE PATCHES IN A BED OF URETHANE SEALANT AND SECURE TO THE PANEL SKIN OF ONE SIDE OF THE PANEL W/ 1/8" DIAMETER RIVETS . ALLOW NO MORE THAN 3" BETWEEN RIVETS.

USING COLOR-MATCHED SEALANT (NOT BY TRUECORE), SEAL THE PATCH TO THE PENETRATING MEMBER TO BE WEATHERTIGHT.



**TrueCore**

**PANEL PENETRATIONS**

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PENTR 2